

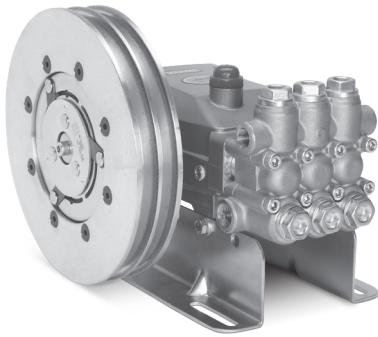
DATA SHEET

INDUSTRIAL CLUTCHES



Model: 76970 Use With Pump Models: 5CP Series Pumps

Model: 76980 Use With Pump Models: 323, 390, 310, 340, 350, 311, 341, 351, 317, 347, 357, 45



Pump Model SCP5140 shown (pump and rails sold separately)

FEATURES

- Special e-coating creates an excellent corrosion-resistant finish.
- Bearings use an advanced lubricant that maintains a consistent viscosity at high-temperatures and resists water in harsh environments.
- Projection welded coil and plate provide extra strength and stability in heavy vibration applications.
- High-strength forged rotor, hub and armature ensure maximum torque and long life.

SELECTION

Select a clutch from the list on the top of page one that is available for your pump model. Then, choose a clutch model that matches the number of grooves required for the drive package. The specified drive package should also consider the clutch's diameter and maximum torque rating.

INSTALLATION

1. Remove the four bearing cover screws on pump and discard.
2. Line up the clutch plate with the bearing cover screw holes with the dish side out. Secure with (4) flanged centering screws SCP – (M8 x 16), 5FR – (M6 x 16) and torque per specifications.

Note: Do not use pump bearing cover screws.

3. Mount the coil assembly onto the clutch plate and secure with four flanged centering screws (1/4" – 20 x 3/8") and torque per specifications.
4. Lubricate the pump shaft with anti-seize lubricant and insert the key into the pump shaft.
5. Slide the rotor and armature assembly over shaft. Be certain keyway of pump is aligned with armature keyway. Secure with flat washer and shaft screw (M8 x 25) and torque to specifications.
6. Apply Loctite® 242® to (8) flat head screws (M8 x 16). Align pulley holes with rotor and armature assembly holes and thread in screws. Torque to specifications.

SPECIFICATIONS

	76970	76980
Pump Frame	5CP Series	5 Frame
Pulley grooves	2	2
Shaft Diameter	20 mm	20 mm

COMMON SPECIFICATIONS

	U.S.	Metric
Pitch Diameter	9.4"	239 mm
Belt Type	B	B
Torque	75 ft-lbs	101.7 Nm
Watts	44	44
Amps	3.6	3.6
Voltage Required	12V DC	12V DC
Weight	76970 76980	14.4 lbs 14.8 lbs
		6.5 kg 6.7 kg
Dimensions	10.0 x 2.53"	254 x 64.3 mm

7. Connect the lead wire to the positive side of the electrical control circuit. Also be certain there is an adequate grounded connection to the coil assembly plate.
8. Engage and disengage the clutch to ensure proper function. If full load is required initially from the pump, allow clutch to engage 20–50 cycles before commencing normal operation for adequate burnishing.

Note: Follow standard belt mounting and center distance procedures to determine drive pulley size, speed and horsepower per belt.

OPERATION

The clutch works with a flow switch, pressure switch or a manual on/off switch installed in the system and connected to a 12V DC power supply to supply an electrical control circuit to the clutch. During operation, the control circuit engages the clutch, which turns the pump shaft. When the trigger gun is released, or the operator manually turns the system off, the control circuit breaks, disengaging the clutch and stopping the pump's shaft.

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PARTS LIST

ITEM	P/N	MATL	DESCRIPTION	QTY
1	34933	STZP	Plate, Clutch (5CP Series Pumps – Model 76970)	1
	34948	STZP	Plate, Clutch (5FR Pumps – Model 76980)	1
2	34935	STZP	Screw, Clutch Plate (M8 x 16) (5CP Series Pumps – Model 76970)	4
	34934	STZP	Screw, Clutch Plate (M6 x 16) (5FR Pumps – Model 76980)	4
3	—	—	Assembly, Coil	1
4	—	—	Screw, Coil Assembly (1/4" x 3/8")	4
5	6106	—	Lubricant, Anti-Seize (2 ml)	1
6	30057	STL	Key, (M6 x 6 x 25)	1
7	—	—	Assembly, Armature/Rotor With 10" Pulley	1
8	126579	STZP R	Washer, Flat (M8)	1
9	126544	STCP R	Screw, Shaft, HH Sems (M8 x 25)	1

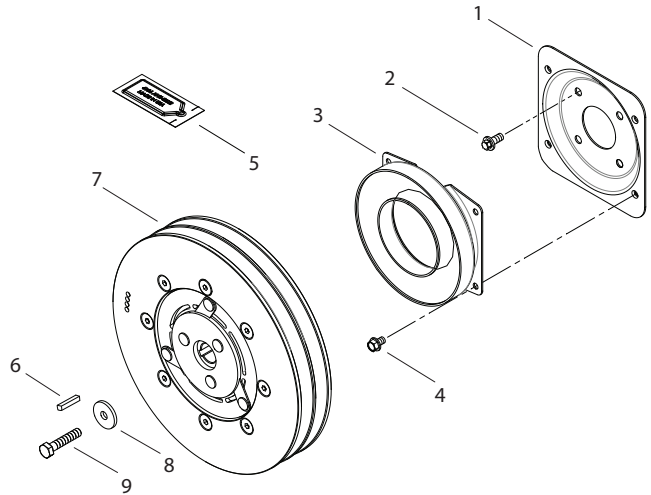
Standard shaft screw is a socket head, replacement is a hex head.

Apply blue Loctite® 242® to threads when using replacement screw.

R Components comply with RoHS Directive. Material Codes (Not Part of Part No.): STL=Steel STCP=Steel/Chrome Plated STZP=Steel/Zinc Plated

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EXPLODED VIEW



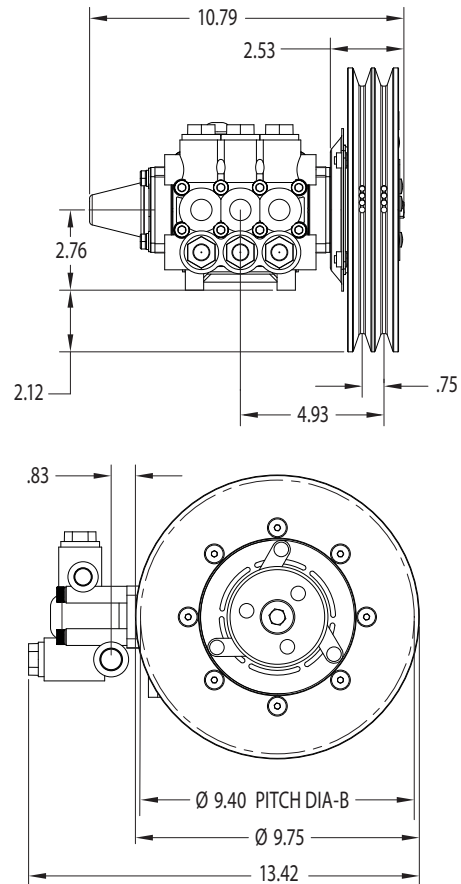
TORQUE REQUIREMENTS

Item	Thread Size	Tool Size	in-lbs	Torque ft-lbs	Nm
Plate Screws (5CP Pumps – Model 76970)	M8	M10 Hex	115	9.6	13
Plate Screws (5FR Pumps – Model 76980)	M6	M8 Hex	55	4.6	6.2
Coil Assembly Screws	1/4"	3/8" Hex	55	4.6	6.2
Pulley Screws	M8	M5 Allen	125	10.4	15
Shaft Screw	M8	M6 Allen	115	9.6	13

TROUBLESHOOTING

Clutch will not engage.	<ul style="list-style-type: none"> • Check positive and ground connections • Check for 12V DC
Squealing belt(s)	<ul style="list-style-type: none"> • Check belt slippage or belt tension
Short belt life	<ul style="list-style-type: none"> • Check side-to-side alignment and belt tension
Excessive noise when clutch is disengaged	<ul style="list-style-type: none"> • Worn bearing, replace clutch assembly
Clutch cycling	<ul style="list-style-type: none"> • Check for adequate voltage • Worn rotor or discolored rotor surface • Replace clutch assembly
Scraping noise when clutch engaged and/or disengaged	<ul style="list-style-type: none"> • Check alignment of coil and rotor assembly

DIMENSIONAL



Note: Use with 76513 rail assembly.

CAUTIONS AND WARNINGS

All high-pressure systems require a primary pressure regulating device (e.g. regulator, unloader) and a secondary pressure relief device (e.g. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high-pressure system. Read all CAUTIONS and WARNINGS before commencing service or operation of any high-pressure system. The CAUTIONS and WARNINGS are included in each Service Manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/dynamic-literature/cautions-and-warnings or can be requested directly from Cat Pumps.

WARRANTY

View the Limited Warranty online at www.catpumps.com/literature/cat-pumps-limited-warranty