



TECH BULLETIN

090
04/02

Published regarding engineering changes and improvements

SUBJECT: Crankcase and Cover Change - 5FR and 5PFR

The crankcase mold has expired for the 5 Frame pumps. With the new mold, we have upgraded to a new rear cover without the o-ring groove. This style permits a better fit for the o-ring and easier servicing.

The old and new parts are not interchangeable. You will need to order a matched set including crankcase, rear cover and o-ring. The old style crankcase is being phased out and will no longer be available. The old style rear cover will remain available while there is a demand for this part. The old o-ring will remain active as it is used on other models.

This change becomes effective with October 2001 production except for the Model 310, which will change in May 2002. This change includes all Piston, Plunger and OEM 5 Frame models.

5FR Plunger and Piston Models

Item	Old PN	New PN
Crankcase	43338	48769
Rear Cover	43339	48772
O-Ring	43340	48773

5FR OEM Plunger Models

Item	Old PN	New PN
Crankcase	44221	48774
Rear Cover	44222	48777
O-Ring	43340	48773

5FR OEM Models 45, 43HS

Item	Old PN	New PN
Crankcase	45966	48778
Rear Cover	44222	48777
O-Ring	43340	48773

Old Style



New Style



CAT PUMPS
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