# DATA SHEET VERTICAL MULTISTAGE PUMP



Stainless Steel Model:

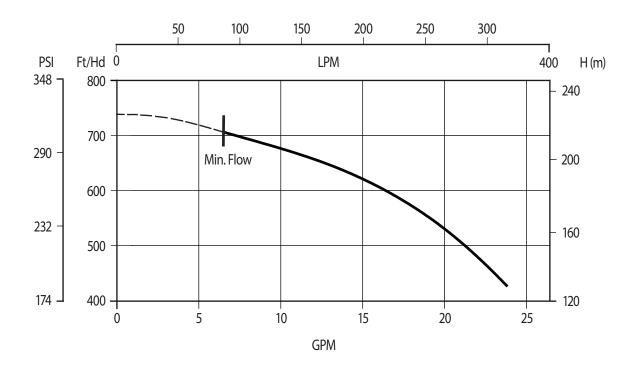
83K21S7T3F

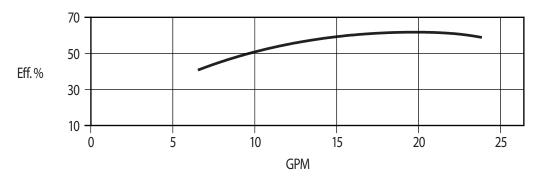


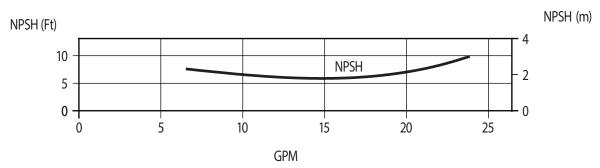
Size	
Suction	250# ANSI Raised Face 1.25"
Discharge	250# ANSI Raised Face 1.25"
HP	5 hp
RPM	3450 rpm
Liquid Handled	
Type of Liquid	**Clean Water
Temperature Range	-22°-248° F (-30°-120° C)
Max. Working Pressure	375 psi (25 bar)
Materials	
Impeller	AISI 304
Intermediate Casing	AISI 304
Bottom Casing	AISI 304
Casing Cover	AISI 304
Outer Casing	AISI 304
Shaft	AISI 304
Liner Ring	PTFE/AISI 304
Motor Bracket	Cast Iron
Base	Die cast Aluminum
Pump Bearing	Tungsten Carbide
Mechanical Seal	Silicon Carbide/Carbon/FPM
Motor	
Туре	NEMA 184TC Frame
Speed	60 Hz, 3450 RPM (2 Poles)
Three Phase	*230/460V
Direction of Rotation	Clockwise When Viewed from Motor End
Test Standard	ISO 9906 Annex A
Weight	
Pump	49.8 lbs
Motor	69.0 lbs

<sup>\*</sup> Prior to Department of Energy (DOE) EERE-2020-BT-TP-0011 motor was name-plated rated 208–230 Volt.

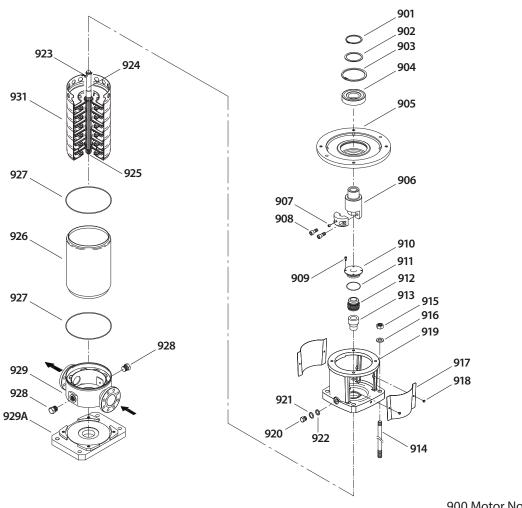
<sup>\*\*</sup> For other clean liquids, consult Cat Pumps.







## **EXPLODED VIEW**

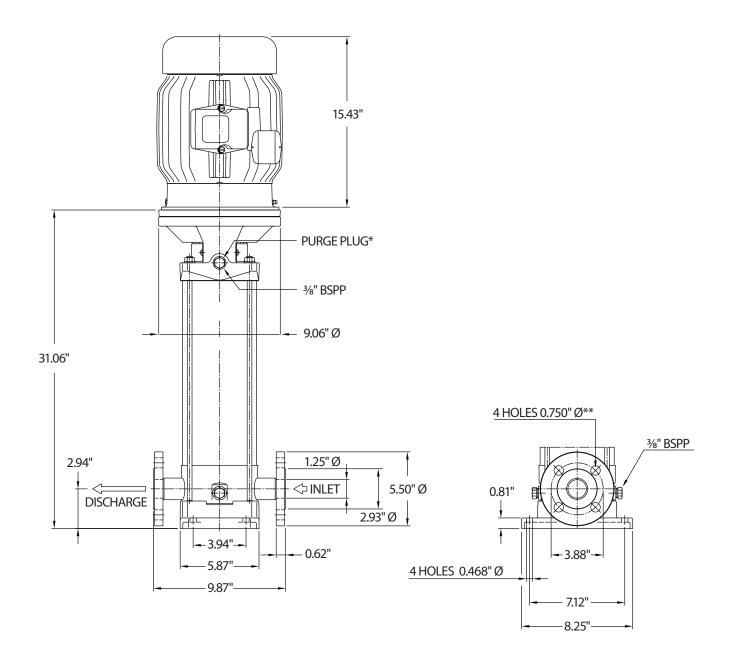


## 900 Motor Not Shown

# **PARTS LIST**

ITEM	P/N	MATL	. DESCRIPTION	QTY
900	_		Motor, Electric (Not Shown)	1
901	_	STL	Ring, Snap, C-Type for Coupler	1
902	_	STL	Spacer	1
903	_	STL	Ring, Snap, C-Type for Bracket	1
904	_	STL	Bearing, Ball	1
905	_	F	Adapter, Motor	1
906	_	BBNP	Coupling	1
907	_	STL	Screw, Set	1
908	_	STZP	Screw, Coupler	2
909	_	STZP	Screw, Mechanical Seal Seat	4
910	_	S	Seat, Mechanical Seal	1
911	_	FPM	O-Ring, Mechanical Seal Seat	1
912	_	FSC	Seal, Mechanical	1
913	_	S	Sleeve, Shaft	1
914	_	STZP	Rod, Tie	4
915	_	STZP	Nut, Tie Rod	4
916	_	STZP	Washer, Tie Rod	4
917		S	Guard, Coupling	2
918	_	S	Screw, Coupling Guard	2
919	_	F	Bracket, Motor	1

ITEM	P/N	MATL	DESCRIPTION	QTY
920	_	S	Plug, Prime	1
921	_	S	Washer, Prime Plug	1
922	_	FPM	O-Ring, Prime Plug	1
923	_	STL	Pin, Shaft	1
924	_	SS	Shaft	1
925	_	S	Nut, Impeller	1
926	_	S	Casting, Outer	1
927	_	FPM	O-Ring, Outer Casing	2
928	_	S	Plug, Drain	2
929	_	S	Casing, Bottom and Base	1
929A	_	AL	Base	1
930	_		Kit, Seal (Includes: Mechanical Seal and Two (2) Outer Casing O-Rings)	1
931	_		Kit, Hydraulic	1
			Includes:	
			Hydraulic Assembly	
			Upper and Lower Casing O-Rings	
			Pump Shaft Key	
			Pumps Coupling Snap Ring	
			Mechanical Seal with O-Rings	



### \* All air must be purged out before operation to prevent seal damage.

### \*\* Flange tightening torque = 52 ft-lbs

#### **△ CAUTIONS AND WARNINGS**

All high-pressure systems require a primary pressure regulating device (e.g. regulator, unloader) and a secondary pressure relief device (e.g. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high-pressure system. Read all CAUTIONS and WARNINGS before commencing service or operation of any high-pressure system. The CAUTIONS and WARNINGS are included in each Service Manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/dynamic-literature/cautions-and-warnings or can be requested directly from Cat Pumps.

#### WARRANTY

 $View \ the \ Limited \ Warranty \ on line \ at \ www. catpumps. com/literature/cat-pumps-limited-warranty$