

DATA SHEET

HORIZONTAL SHUT-OFF GUN



Brass Model: 32183



FEATURES

- Unique valve design permits a smooth, gradual pull on the trigger for an incremental and controlled build-up of pressure.
- Durable nylon blended body and trigger provide longer life and superior strength.
- Quality construction and stainless steel valve and seat ensure thousands of continuous cycles.
- Special safety latch prevents unintentional operation.

SPECIFICATIONS

	U.S.	Metric
Maximum Flow	31.7 gpm	120 lpm
Maximum Pressure	4060 psi	280 bar
Maximum Temperature	210° F	100° C
Inlet Port	½" NPT(F)	½" NPT(F)
Discharge Port	½" NPT(F)	½" NPT(F)
Weight	2.69 lbs	1.22 kg
Dimensions	10.08 x 6.67 x 1.89"	256 x 169.5 x 48 mm

Use only at above specifications to ensure proper gun life and performance.

SELECTION

Select a gun to match the system flow, pressure requirements, temperature and function being performed. This special industrial gun has a unique trigger design to minimize operator fatigue in high-pressure applications.

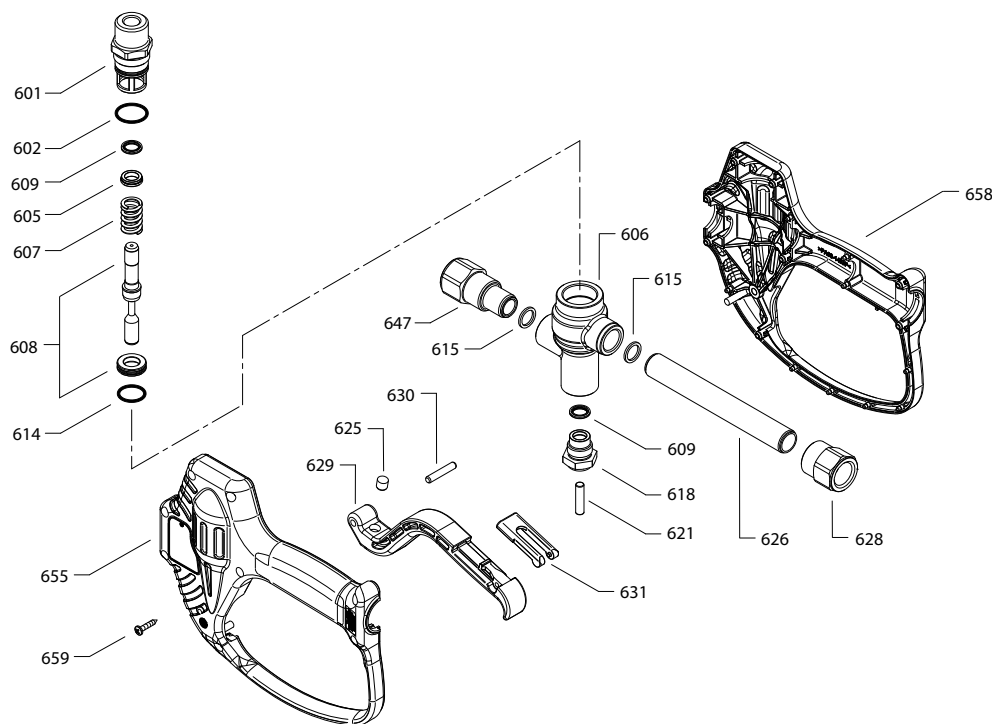
INSTALLATION

Install the appropriate regulator or unloader when using a shut-off gun to avoid pressure spikes when the trigger is disengaged. Severe damage can occur to high-pressure systems if the flow is abruptly stopped without proper pressure relief.

OPERATION

Flow through the gun occurs by squeezing the trigger. Because of the unique valve design, a gradual pull on the trigger will permit an incremental and controlled build-up of pressure up to 4,060 psi. Squeezing the trigger lifts the piston off the seat and allows flow through the flow ports and around the perimeter of the seat. A special safety latch locks the gun closed to prevent unintentional operation.

EXPLODED VIEW



PARTS LIST

ITEM	P/N	MATL	DESCRIPTION	QTY
601	—	BB	Nut, Retaining	1
602	32926	NBR	O-Ring, Nut	1
605	—	BB	Spacer	1
606	—	BB	Body	1
607	39409	S	Spring	1
608	—	S	Seat, Piston (2-Piece Set)	1
609	39421	NBR	Seal, Stem	2
614	33043	NBR	O-Ring, Seat	1
615	—	CU	Gasket	2
618	39408	BB	Retainer, Piston	1
621	—	S	Rod, Actuator	1
625	—	S	Striker	1

ITEM	P/N	MATL	DESCRIPTION	QTY
626	—	S	Tube	1
628	—	S	Fitting, Inlet, (1/2" NPT[F])	1
629	39406	NY	Trigger (Black)	1
630	33676	BB	Pin, Trigger	1
631	—	NY	Latch, Safety, Red	1
647	—	S	Fitting, Discharge (1/2" NPT[F])	1
655	—	NY	Handle, Left Half	1
658	—	NY	Handle, Right Half	1
659	30409	S	Screw (M3.5 x 18)	7
668	39283	NBR	Kit, Repair (Includes: 602, 607, 608, 609, 614)	1

Italics are optional items.

MATERIAL CODES (Not Part of Part Number): BB=Brass
CU=Copper NBR=Medium Nitrile (Buna-N) NY=Nylon S=304SS

TROUBLESHOOTING

Problem	Probable Cause	Solution
Water leaking out the discharge of the gun	<ul style="list-style-type: none"> Debris lodged between the seat and ball Seat worn O-ring under seat worn 	<ul style="list-style-type: none"> Remove debris Replace seat Replace O-ring
Water leaking out the lever area	<ul style="list-style-type: none"> O-ring around actuator rod worn 	<ul style="list-style-type: none"> Replace seat O-ring

⚠ WARNING

SKIN PUNCTURE HAZARD

Do not allow spray to contact any part of the body or animals. Pumped liquids under high pressure can pierce skin and underlying tissue or can deflect debris leading to serious personal injury or death.

- Relieve all line pressure in the inlet line to the pump and discharge line from the pump before performing any maintenance on the gun.
- When high-pressure gun is not in use, set safety trigger lock (safety latch) to avoid accidental high-pressure operation and personal injury or property damage.
- Do not check for leaks with hand. Use a piece of cardboard to check for leaks.
- Review cleaning procedures to minimize heavy back blasting.
- Wear adequate safety equipment and clothing when operating a high-pressure sprayer. Never use high-pressure spray with bare feet or exposed skin, and always wear safety glasses.

⚠ CAUTIONS AND WARNINGS

All high-pressure systems require a primary pressure regulating device (e.g. regulator, unloader) and a secondary pressure relief device (e.g. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high-pressure system.

Read all CAUTIONS and WARNINGS before commencing service or operation of any high-pressure system. The CAUTIONS and WARNINGS are included in each Service Manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/dynamic-literature/cautions-and-warnings or can be requested directly from Cat Pumps.

WARRANTY

View the Limited Warranty online at www.catpumps.com/literature/cat-pumps-limited-warranty